

Pressure reducer SN Datasheet



General information

Technical description

The SN reducer family is specifically designed with minimal overall dimensions, allowing for seamless integration into machines and easy connection to small CO₂ cylinders.

The outlet pressure can be adjusted manually either via a knob or, when vertical space is limited or a fixed setting is required, via a screw on the cover.

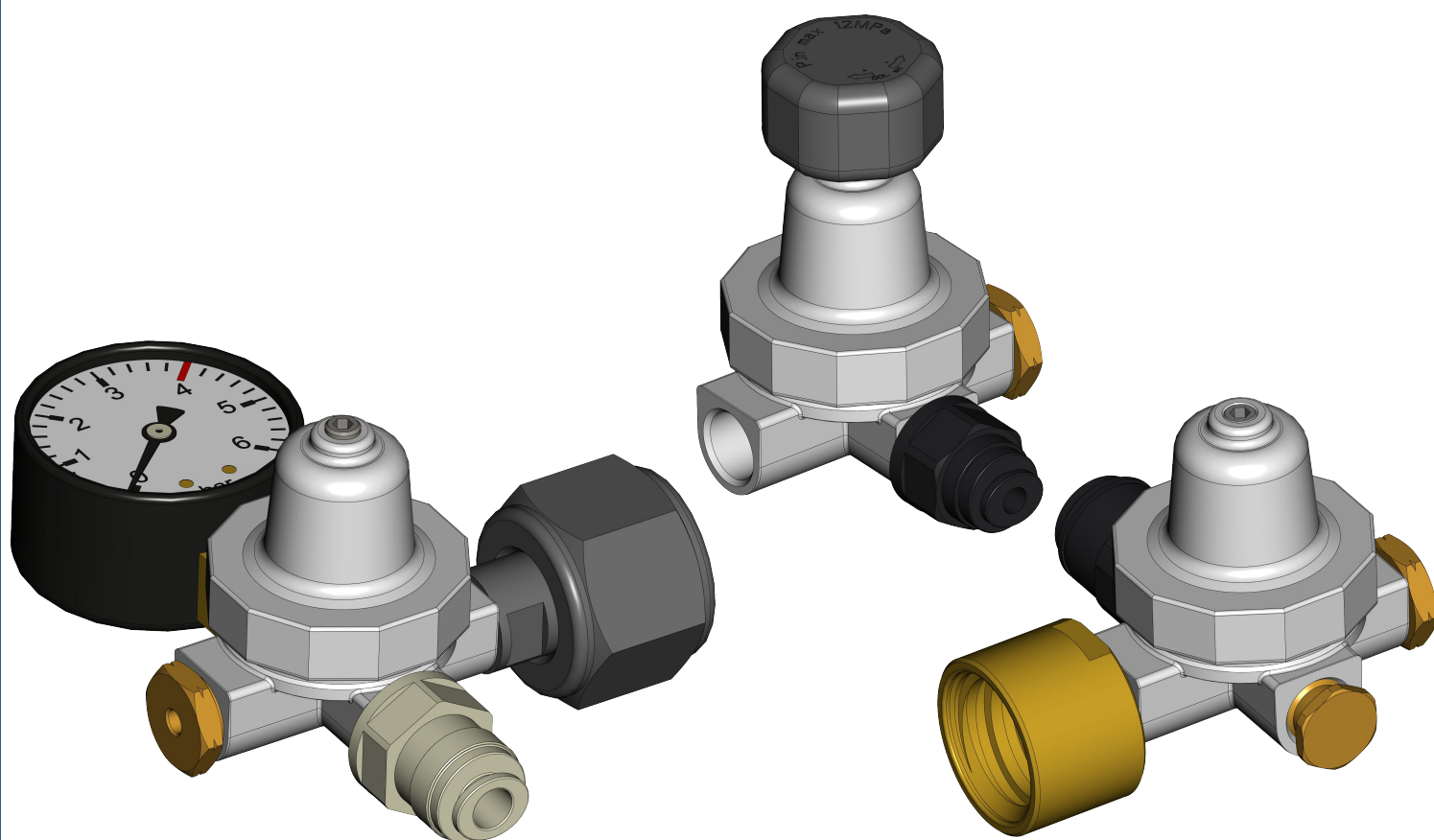
Each reducer body is equipped with a safety valve and three service lines with G1/8" or M11 connections.

Features

The maximum deliverable volumetric flow rate is 10 NL/min. Various bottle connection solutions are available, as are outlets, pressure gauges, and adjustment knobs.

Materials

The body, lid, and cylinder fittings are made of nickel-plated CW614N, internal high-pressure seals are all made in PTFE. The bottle connection gaskets are available in various materials.



Applications

Domestic



Ho.Re.Ca.



Professional



Soft drink



Beer



Sparkling water

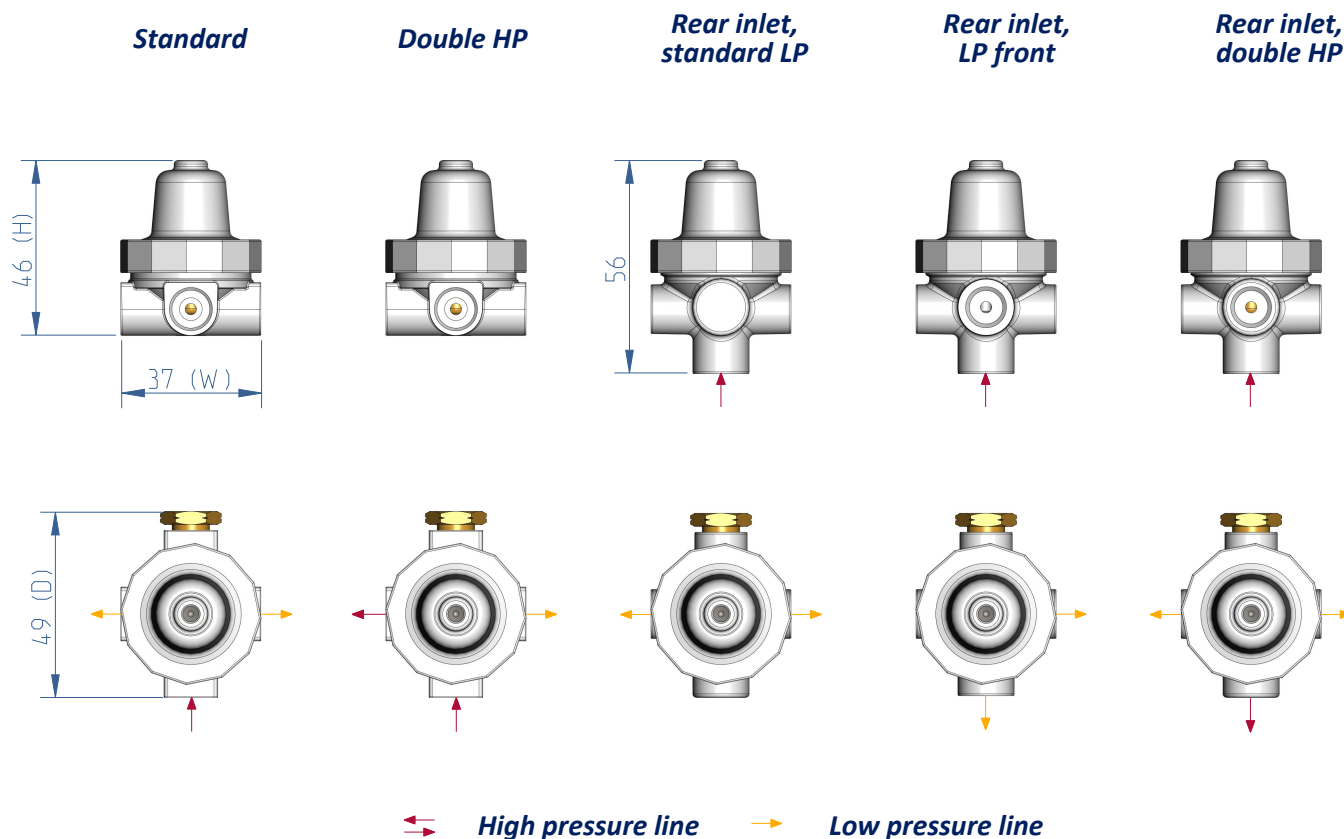


Pressure reducer SN Datasheet



Reducer body features

Only the standard model is in stock; other versions are available upon request.
For information regarding dimensional tolerances, please contact ODL.



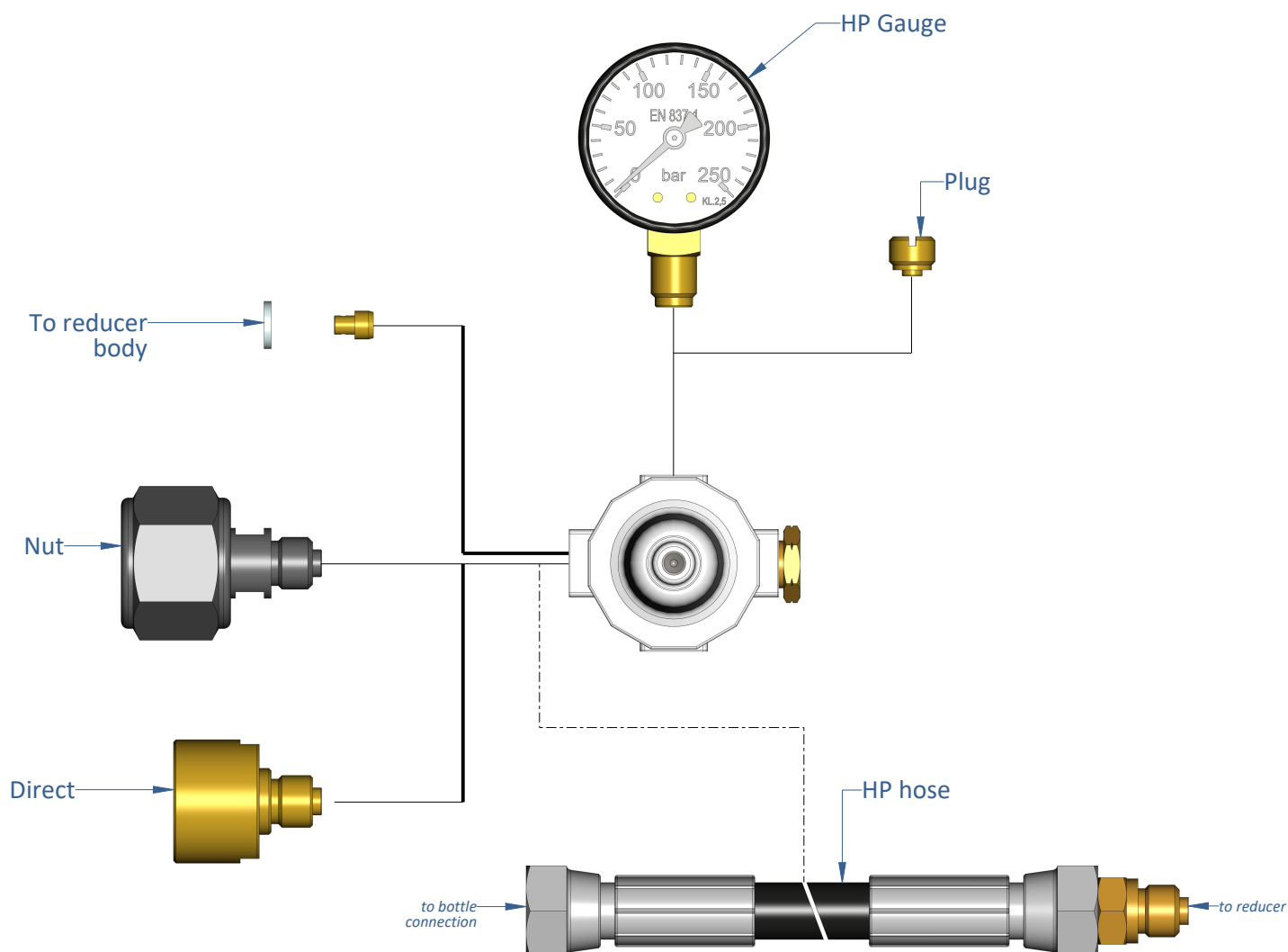
	Standard	Double HP	Rear inlet, standard LP	Rear inlet, LP front	Rear inlet, double HP
Height "H"- Width "W"- Depth "D" mm	46x37x49	46x37x49	90x71x71	56x37x49	56x37x49
Body threads on high pressure lines -	M11x1 or G1/8"	M11x1 and G1/8"	M11x1	M11x1	M11x1 and G1/8"
Body threads on low pressure lines -	G1/8"				
Diaphragm diameter mm	29				
Pressure relief valve orifice diameter mm	4				
Working fluids -	CO ₂				
High pressure line burst pressure bar	1300				
Low pressure chamber burst pressure bar	>100				
Pressure relief valve -	1				
Relief valve initial opening pressure bar	Up to 7				
Maximum overpressure %	30				
Maximum inlet pressure CO ₂ bar	180				
Maximum outlet pressure bar	6				
Type of regulation -	Limited, fixed, free and with dedicated tool				
Maximum ambient operation temperature °C	up to 50				
Maximum storage temperature °C	from -5 to 60				

Pressure reducer SN Datasheet



High Pressure line features

The configurations shown refer to the "double HP" reducer body, which is not available in stock. In the "Standard" configuration it's not possible to install an HP gauge.



Bottle connctetions features

To reducer body	Available threads M11x1 or G1/8"
With nut	W 21.8 1/14" thread and 28 or 30mm wrench, other solutions on request
Direct	Stub Acme 2G Ø21-6, other solutions on request
Hose	Length from 1m to 1.5m, burst pressure up to 860bar, bottle connections of SC could be used

High pressure gauge

Diameter	40mm
Scale range	0-250bar
Other configurations	On request

Other featuers

Multibody	Up to 5 bodies could be connected, contact ODL for any information.
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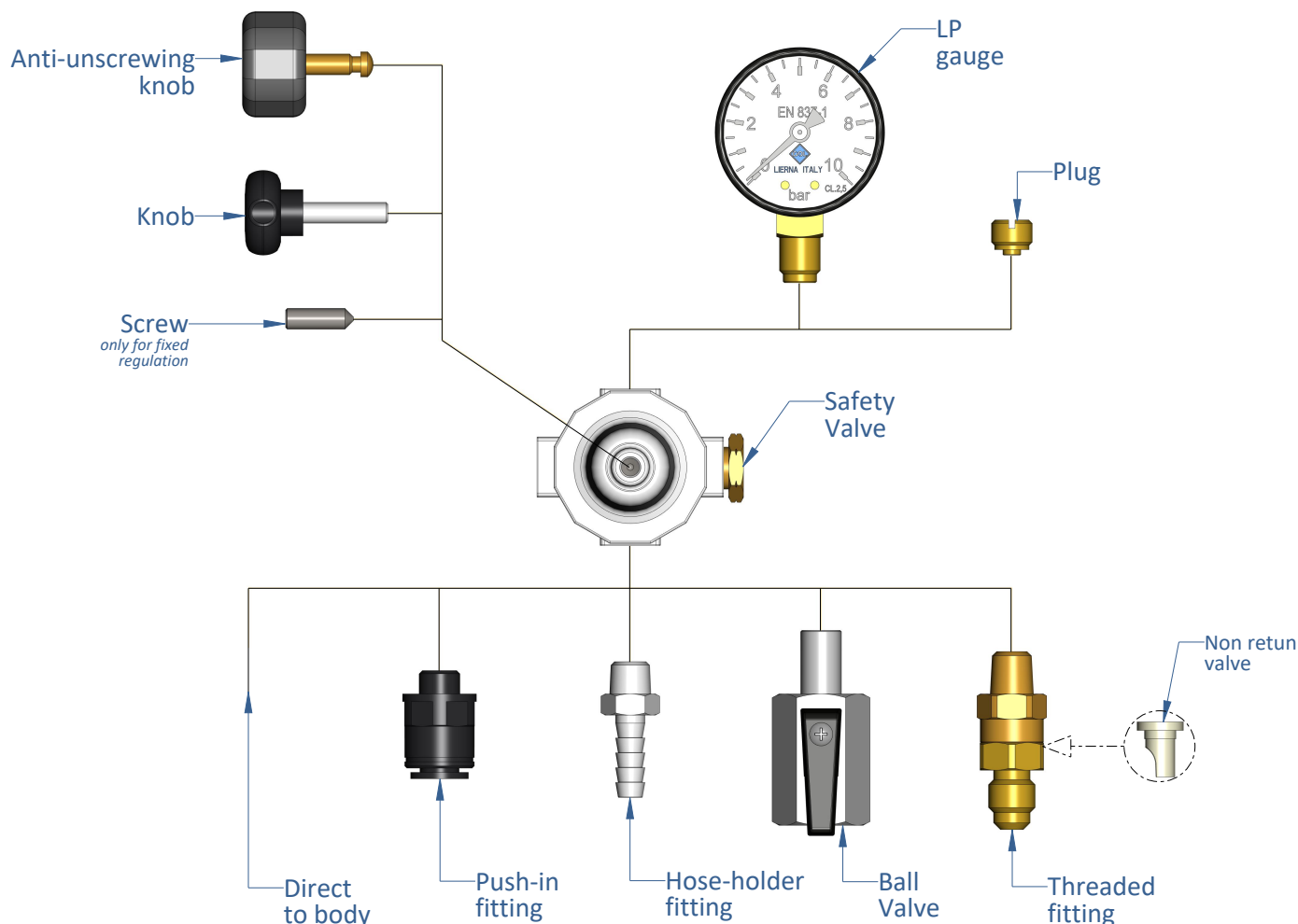
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Page 3 of 6
Rev.0 of 30/04/26

Pressure reducer SN Datasheet



Low Pressure lines and regulation features



Pressure regulations features

Anti-unscrewing knob Laser markings are possible on the top of this knob

Knob Different knob shapes are available

Screw With socket or torx head, used for fixed regulation

Regulation could be fixed, limited or free.

Low Pressure Gauge

Diameter 40mm

Scale range 0-1.6bar, 0-6bar, 0-10bar

Other configurations Set point marker

Outlet fittings

Push-in plastic fitting Available dimensions are Ø4mm, Ø6mm, Ø8mm and Ø1/4"

Hose holder diameter Ø8.1mm other on request

Ball valve Outlet connection G1/8", can be used in combination with other fittings

Threaded fitting 7/16"-20UNF other on request

Notes Normally, only one of the two outlets is used for the outlet fittings. The second outlet is intended for the pressure gauge; if not used, it may be plugged or left open.

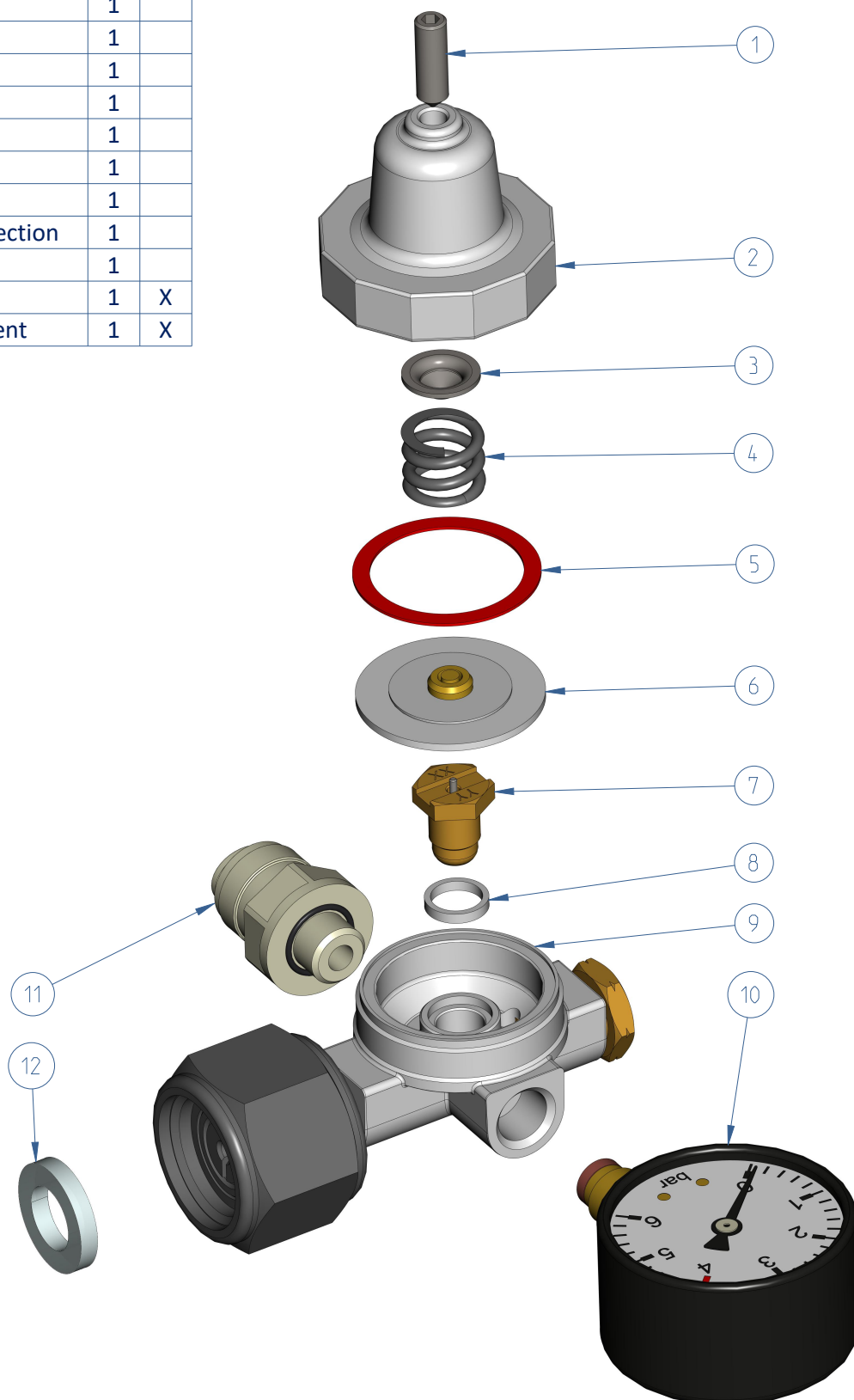
Pressure reducer SN Datasheet



Spare parts

All spare parts available are reported in the table, for other contact ODL.

ID	Description	Q.ty	SP
1	Regulation screw	1	
2	Cover	1	
3	Spring pusher	1	
4	Spring	1	
5	Ring	1	
6	Diaphragm assembly	1	
7	High Pressure Valve	1	
8	HPV gasket	1	
9	Body with PRV and bottle connection	1	
10	LP gauge	1	
11	Outlet	1	X
12	Bottle connection sealing element	1	X



Acronyms

HP and LP: High and Low Pressure
PRV: Pressure Relief Valve
HPV: High Pressure Valve
SP: Spare Part

Pressure reducer SN Datasheet

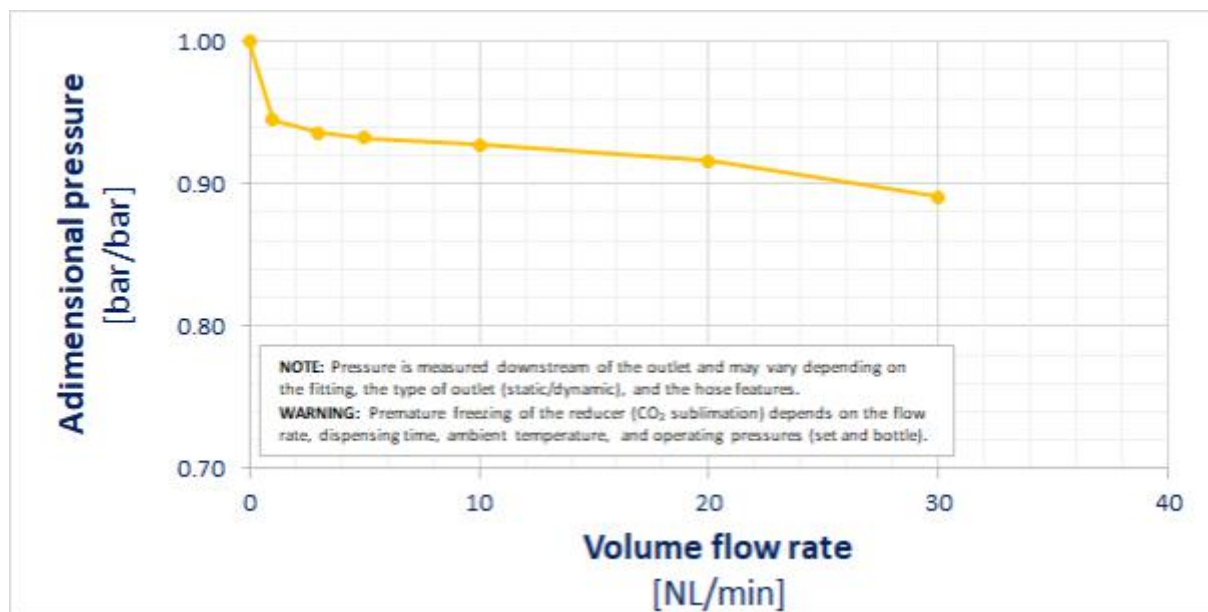


Performance

The plot below presents the pressure reducer's flow characteristic curves, obtained with carbon dioxide.

The value on the vertical axis is the ratio between the measured outlet pressure at a specific flow rate and the corresponding under no-flow condition (set-up pressure).

For example, with a set pressure of 5 bar and a required flow rate of 20 NL/min, the corresponding coefficient from the graph is 0.97. The downstream pressure under operating conditions is obtained by multiplying this coefficient by the set pressure: $4.85 \text{ bar} = 0.97 \times 5 \text{ bar}$. Therefore, if the regulator is set to 5 bar under no-flow conditions, the effective downstream pressure will be 4.85 bar at a flow rate of 20 NL/min.



Maintenance, cleaning and sanitization

The information provided below is for guidance only. For complete details, please consult the product's Warnings and Instructions Manual.

The pressure regulator is designed to ensure reliable operation with minimal maintenance. The time interval between two maintenance operations can be influenced by numerous factors, including the working environment, the location, the type of gas used, and the load spectrum. It is recommended to replace the diaphragm, cylinder gasket, and high-pressure valve every 2 years.

If necessary, the external cleaning of the regulator can be done using a cloth and water.

For internal sanitization, ODL recommends verifying the chemical compatibility of the chosen sanitizing fluid with the materials present in the regulator; for guidance on the maximum temperatures and pressures to be used during sanitization, please contact ODL.

Food standards and certifications

This family of pressure reducer is compliant with these community and Italian legislation and their subsequent updates and changes and other international standards:

- Regulation (EC) No. 1935/2004,
- Regulation (EC) No. 2023/2006,
- EU Regulation 10/2011,
- D. M. 21/03/1973,
- Presidential Decree 777/82;
- Directive 2014/68/EU.

Please contact ODL for information on which SN models are certified for SK and UL standards.